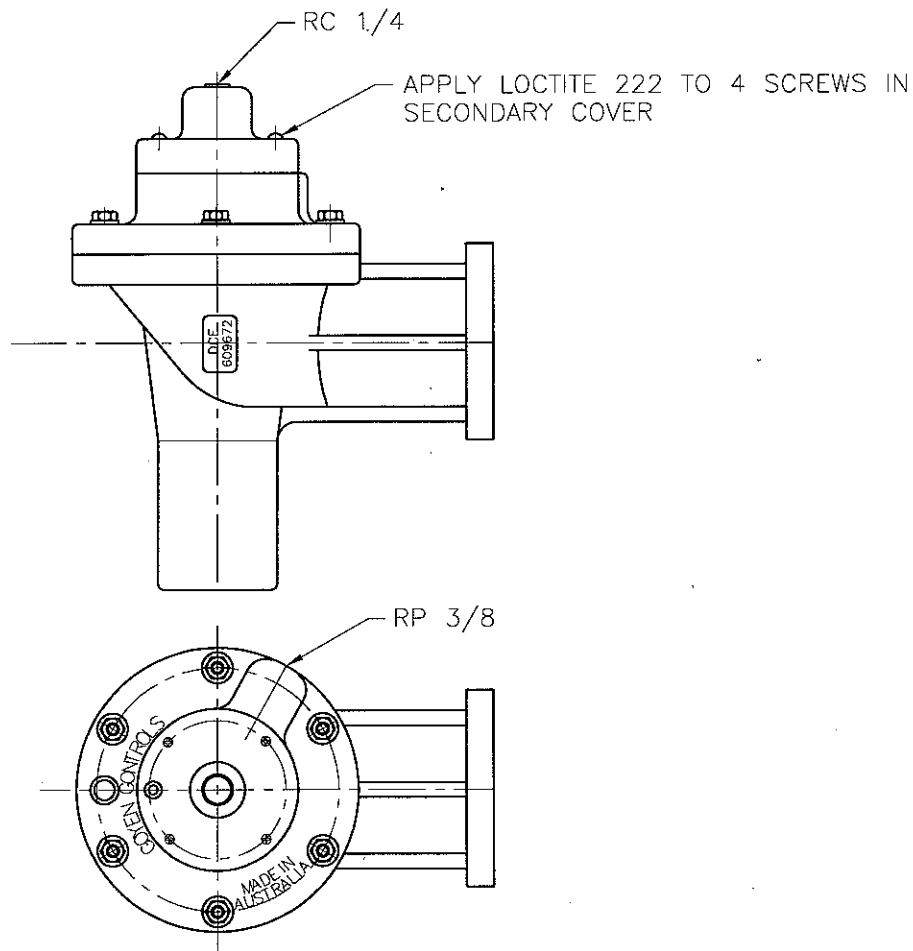


CUSTOMER : DCE

PRODUCT-GROUP
CAS



OPERATION TEST:

NO EXTERNAL LEAKS ALLOWED AT 125PSI.
100% TEST WITH VALVE SUBMERGED IN
WATER/5% VETO OR PRESSURE DECAY TEST.

9	DIAPHRAGM ASSEMBLY DETAILS ADDED TO PARTS LIST	ECRO 8816 10.6.10	<i>KDunn</i>
8	CORRECT LABEL TO 'DCE 609672	ECRO 6753 22.6.01	
7	REDRAWN ON AUTOCAD AND CHANGED TEST SPECIFICATION	ECRO 6430 6.9.00	
ISS	DETAILS OF CHANGE	ECRO DATE	AUTHORISED

DATE	6.9.00
DRAWN	S.L
D.O.CHECK	

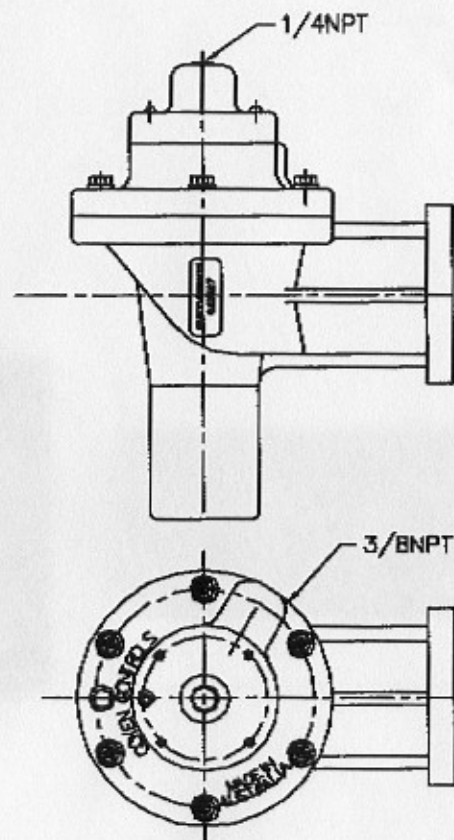
LABEL	690238	RCA40FHX/1195
SCREWS	M560	1/4UNCx1 SOCK. HEAD
SCREWS	M1164	1/4UNCx1 HEX. HEAD
PLASTIC CAP PLUG	M549	
SEC. DIAPHRAGM ASS'Y	60993	NITRILE
MAIN DIAPHRAGM ASS'Y	609393	NITRILE / AKULON
COVER	609291-6	3/8 BSP P
COVER(SECONDARY)	609353-3	1/4BSPT
BODY	609672	
DESCRIPTION	PART No	REMARKS

PRODUCT : RCA40FHX/1195

SPEC. No 1195

CUSTOMER : WHEELABRATOR

PRODUCT-GROUP



OPERATION TEST:

NO EXTERNAL LEAKS ALLOWED AT 125PSI.
100% TEST WITH VALVE SUBMERGED IN
WATER/5% VETO OR PRESSURE DECAY TEST.

APPLY LOCTITE 222 TO 4 SCREWS IN
SECONDARY COVER

7	ADDED TEST SPECIFICATION	ECRD 6430 8.9.00	
6	REDRAWN ON AUTOCAD	ECRD 6271 12.5.00	
5		ECRD 4820 4.3.90	S.C
4	DELATE DATE STAMP	PC 3365	
ISS	DETAILS OF CHANGE	ECRD DATE	AUTHORISED

DATE 12.5.00
DRAWN S.L
D.O.CHECK

LABEL	690238	RCA40FHX/833
MAIN DIAPHRAGM	609393	BUNA/AK
PLASTIC CAP PLUG	M759	
COVER	C809291-5	3/8NPT
COVER(SECONDARY)	E609353-4	1/4NPT
BODY	C809588	
DESCRIPTION	PART No	REMARKS

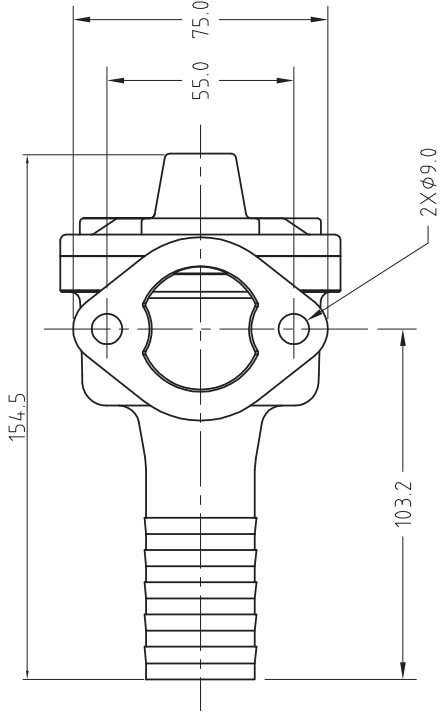
PRODUCT : RCA40FHX/833

SPEC. No 833

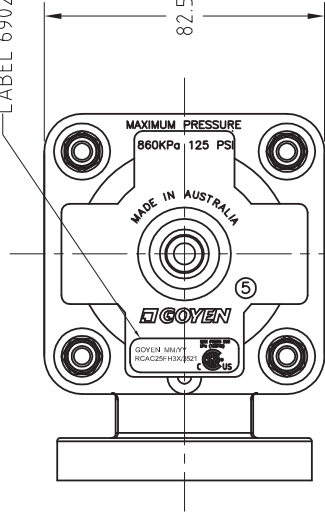
NOTE: COPYRIGHT IN THIS DRAWING VESTS IN GOYEN CONTROLS CO. PTY. LTD.

TOTAL P.03

A4



LABEL 690238-2 (WITH CSA LOGO)

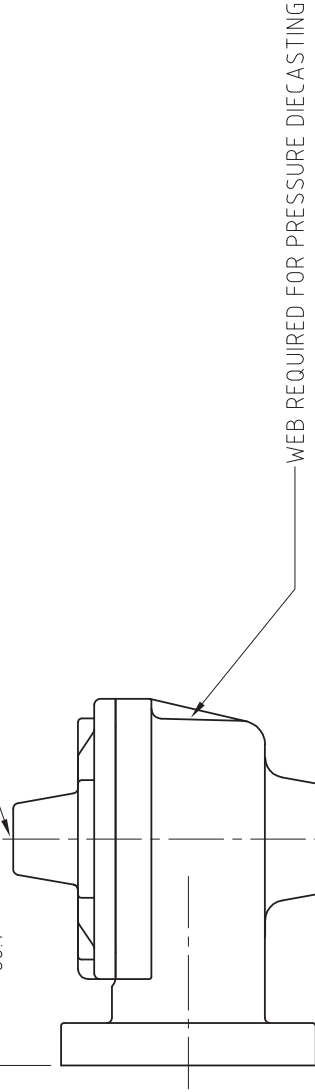


OPERATION TEST: 125 P.S.I. AIR

G 1/4"

66.7

2XØ9.0



WEB REQUIRED FOR PRESSURE DIECASTING

5	BODY 690770-PUR WAS 690770	ECRO 8361 8.4.09	
4	LABEL 690238-2 WAS 690238 CSA APPROVAL GRANTED	ECRO 8411 30.6.08	KD
3	(NO CSA LOGO) ADDED	ECRO 8385 7.5.08	KD
2	LABEL 690238 ADDED TO DRAWING	ECRO 8385 14.3.08	KD
1	New release	ECRO 8075 02.08.06	CS
ISS	DETAILS OF CHANGE	ECRO DATE	AUTHORISED

BLEED PIN	690803	1.2 mm (0.47")
SCREWS	690504	SS
DIAPHRAGM ASSEMBLY	690796	BUNA/AK DIAPHRAGM
COVER	690218-5	G 1/4"
BODY	690770-PUR	
DESCRIPTION	PART No	REMARKS

DATE	02.08.06
DRAWN	CS
D.O.CHECK	